

54006/5	1 DECOILER 10 t <i>Motorized decoiler hydraulic opening 10 t</i>
54101	2 HYDRAULIC COIL LOADING CAR 10/15 t <i>Hydraulic car for the loading of the coil on the decoiler.</i>
28502	3 STRIP GUIDING UNIT <i>Strip guiding unit at the roll former's entrance</i>
9001A	4 STRAIGHTENER
11001	5 HEADING AND BUTT WELDING BENCH <i>Hydraulic heading bench with head - tail strip welding, complete with hydraulic vices.</i>
I3	6 PUNCHING FLEXI-PUNCH <i>Flexible strip punching unit with numerical control and 18 tools AMADA B-C-D-E type</i>
324	7 SOUNDPROOFING CABIN FOR FLEXI PUNCH
10002A	8 FEEDER WITH ROLLS
36014/1	9 HYDRAULIC POWER PACK <i>Hydraulic power pack with hydraulic plant</i>
156	10 ELECTRICAL CABINETS
28103/2	11 CONTROL DESK AND ELECTRICAL INSTALLATION <i>Control desk with electrical installation</i>



General view of the Line



Straightener



Welding and heading bench



13102B1

PM sas
Via Montegrappa, 109
30030 Salzano (Ve) Italy
Tel +39 0415745047
fax +39 0415745058
www.pm-eng.info
pm@pm-eng.info

13102B1-FLEXI-PUNCH SYSTEM PRODUCTION LINE



Sheet introducer + loop control



Flexi Punch

Useful width	450	mm
Maximum thickness	3,0	mm
Decoiler capacity	10	t
Line direction: to be determined		
Line colour: to be determined		



De-coiler 10t



Flexi-Punch Particular



Electrical cabinet



Control board

13102B1