

- 54002    1 **DECOILERS**  
*Decoilers from 2 up to 30 tonnes.*

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- B2        2 **STRIP INTRODUCER**

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- 2X        3 **ROLL FORMING LINE PME/50/500/12T**  
*Roll forming line PME 50/500/12 passages (12 kW D.C.)*

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- 24001    4 **SERIES OF FORMING ROLLS**

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- C7        5 **CUTTING DIE COMPLETE WITH BENCH**  
*Cutting die complete with bench with adjustments on more axes*

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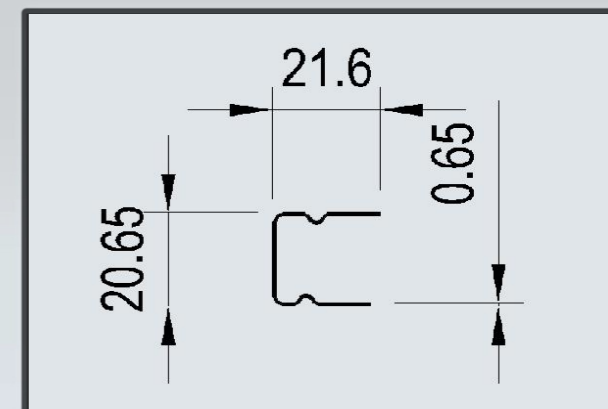
- 251-252A    6 **CONTROL DESK - ELECTRICAL INSTALLATION**



Example of finished product



Cutting die



Example of section of realized product



19006M

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## LINE FOR CAR GLASS-GROOVE



The line for car glass-grooves is a line specifically dedicated for profiles in the car industry where narrow dimensional tolerances are requested. The line is made up initially from a decoiler, which can be of various types to correspond to any necessity of production, and then follows the introducer strip guide and the roll forming line with dedicated rolls. Obtained the particular profile, the following calibration, horizontal bending and twisting heads are of particular importance, as they give the precise and requested forming. The last phase is the cut executed by the cutting die which has adjustments on more axes to obtain cuts with various angles requested by the various production requirements.

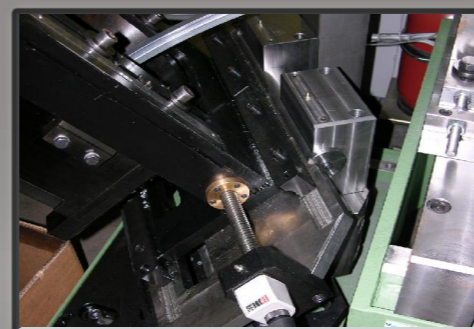


View of the line

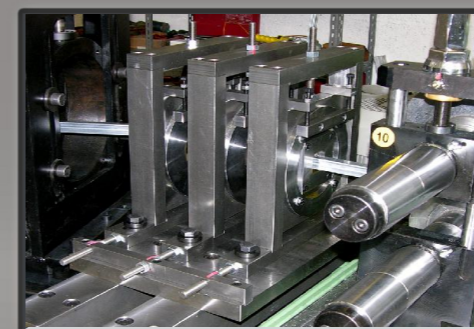
Installed power:	20	kW
Absorbed power	16	kW
Production on 0,9 m length	8-10	pz./min.
Air consumption:	50	NI/1
Line direction: from right to left		



Strip introducer



Adjustment group of cutting die



Calibration, bending and twisting heads



Control panel

19006M

