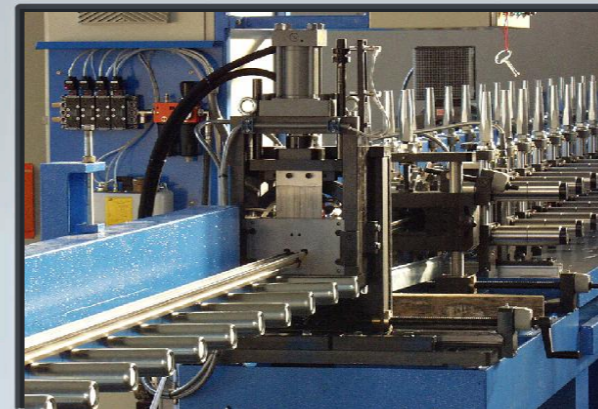


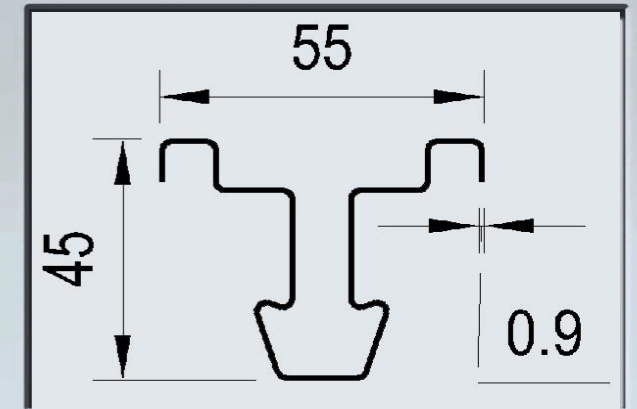
54004	1 DECOILER TRESTLE TYPE
240-50 B	2 ROLL FORMING LINE TYPE PME 50/500/16 <i>Strip introd.-straightening head-16 pass.-DC. motor-rapid change cassettes(for further types)-l=500</i>
163 A	3 FIX CUTTING AND PUNCHING PRESS
24001	4 SERIES OF FORMING ROLLS
251-252A	5 CONTROL DESK - ELECTRICAL INSTALLATION



Finished product



Cutting die



Section of profile

22401

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## PRODUCTION LINE FOR GREENHOUSE PROFILES



The production line for greenhouse profiles is a line which makes products for such use complete with punching. The line has a trestle type decoiler 2 t, then a roll forming line PME 50/500/16 passages where the profile is formed, then the cutting press which holds the cutting and the punching die, making the necessary holes and cutting it to the requested measure. The following unloading bench takes out the finished products from the line.

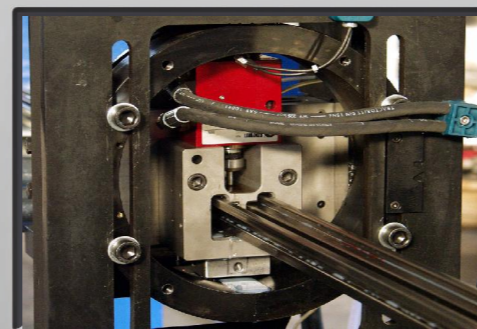


View of the line

Useful width	600	mm
Decoiler capacity	2	t
Roll forming line speed	15	m/min.
Material:galvanized		
Thickness	0.9	mm
Line direction: from right to left		
Lengths	2-6	m
Int. Ø coils:	500	mm



Detail of rolls



Detail of punching die on cutting die



Unloading bench



Control panel

22401

