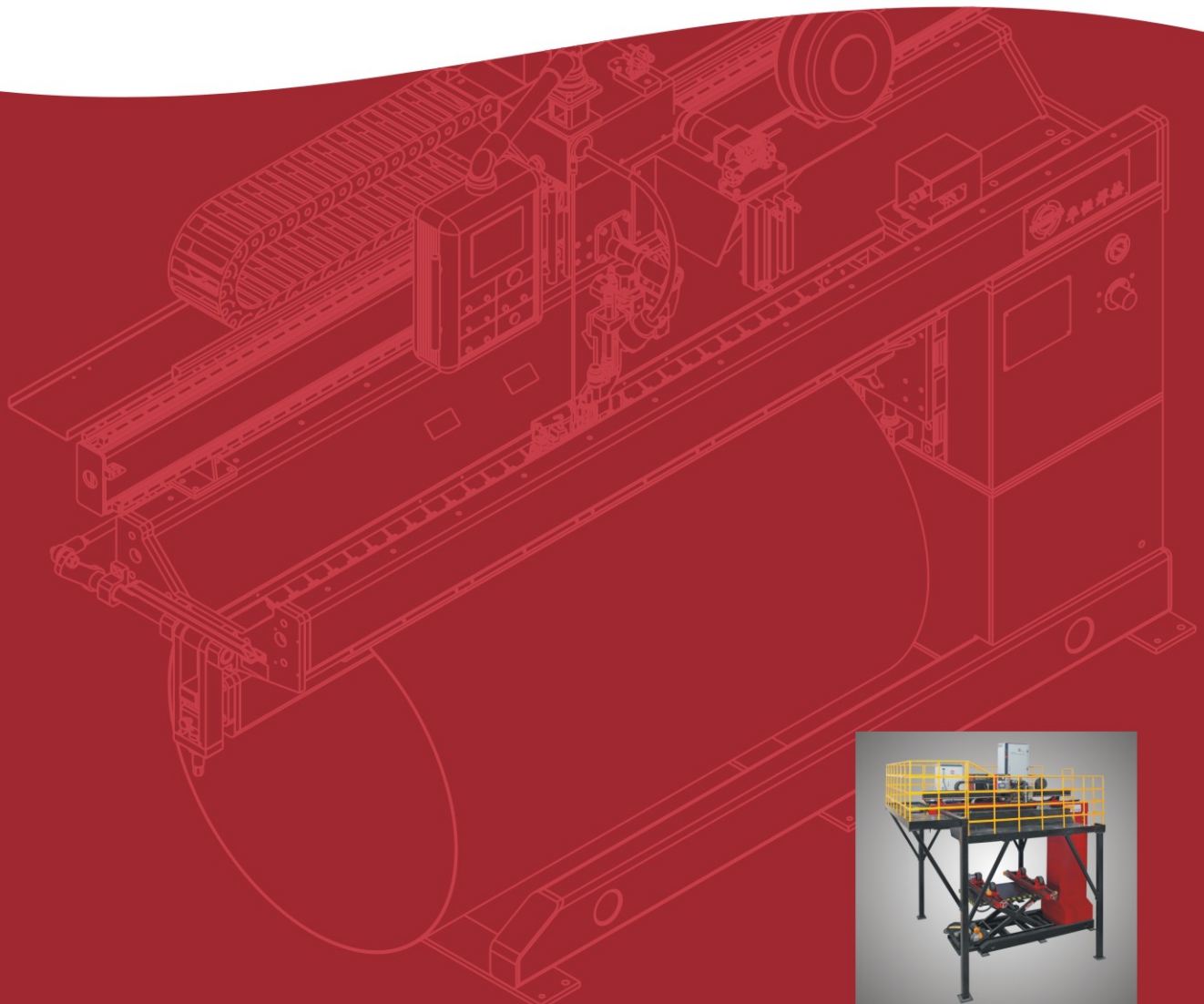
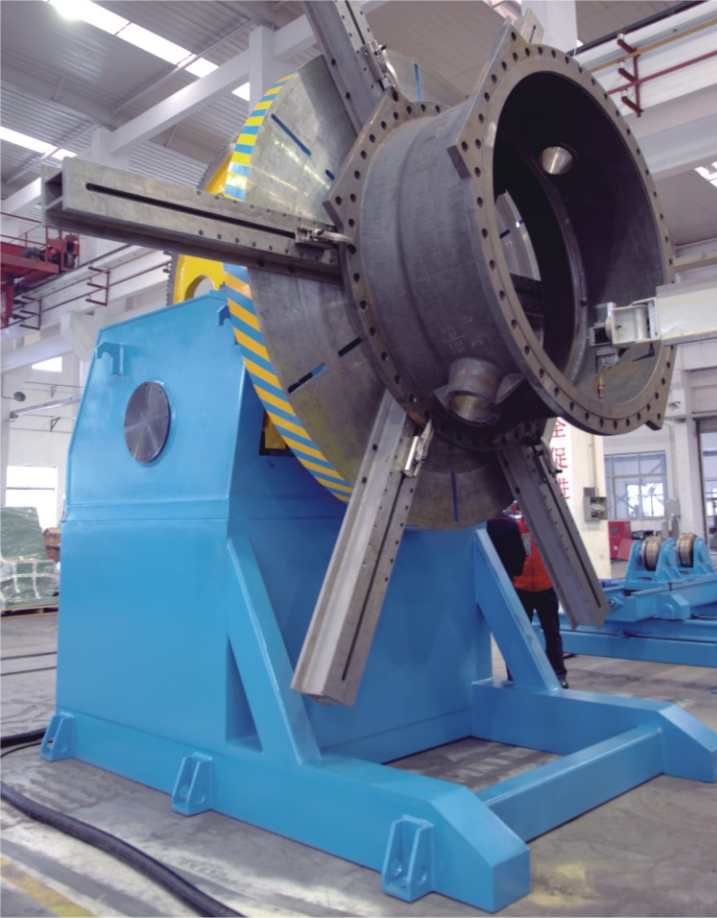


# HUAHENG



**AUTOMATION**  
**Welding System**

HUAHENG WELDING CO., LTD.



## Positioner Welding Series



### Brief Introduction

Positioner could be used in automatic welding and manual welding for butt joint, end face joint, and welding shaft, plate, barrel and others. Positioner has advantages as structure compact, attractive appearance, light weight, easy operation. Position is the welding auxiliary equipment for pressure vessel, metallurgy, electric power, chemical machinery, metal structure and other industries.

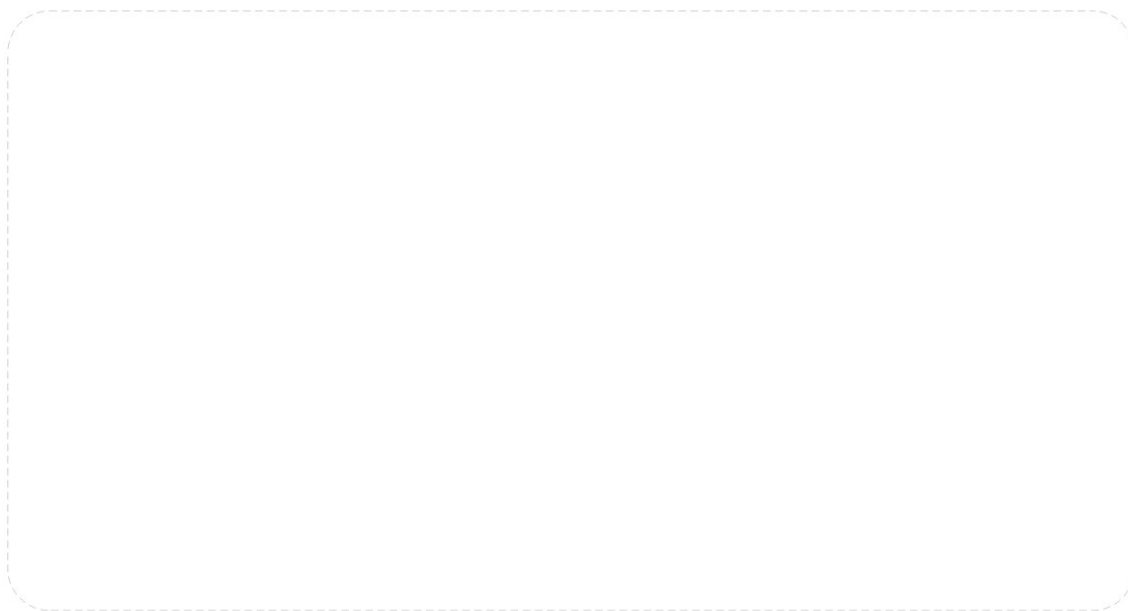
### Features

- Foundation is welding structure with remove welding stress process for avoiding deformation
- There are 4 and more T type groove on the positioner table for easy tighten fixtures
- Be installed spring conduction device to connect the ground wire to avoid twine of cable
- Self-lock function, could stop at any position

#### Technical Specification

Model	HB250	HB500	HB1000	HB2000	HB3000	HB20000
Maximum load (kg)	250	500	1000	2000	3000	20000
Overturn speed (rpm)	0.75	0.6	0.33	0.33	0.65	0.23
Range of overturn angle (°)	Manual 0-120	Moto-driven 0-135	Moto-driven 0-120	Moto-driven 0-120	Moto-driven 0-120	Moto-driven 0-90
Rotation speed (rpm)	0.3-5.0	0.13-1.3	0.12-1.2	0.1-1.0	0.05-0.5	0.005-0.25
Table diameter (mm)	Φ 500	Φ 800	Φ 900	Φ 1100	Φ 1200	Φ 3000
Maximum eccentricity (mm)	50	150	150	150	200	200
Maximum centre of gravity (mm)	150	200	350	300	300	500

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